

— P&P PRESS CONFIGURATIONS —

WORK CENTER	PRESS			SHOT SIZE		SCREW DIAMETER (mm)	MAX PRESSURE (ppsi)	TIE BAR SPACING		Mold Height		Daylight Max	KO PATTERN Page #	PLATEN DIMENSION	
	MFG	MODEL	TONN	(PS) (oz)	(PE) (oz)			H	V	Min	Max			H	V
10	TOSHIBA	EC45N II-1A	44	1.59	1.27	25	29,000	12.6	12.6	5.90	12.60	20.47	4	18.1	18.1
20	ARBURG	221-55-250	28	1.5	-	25		8.5	2 T.B.	5.90	11.90	31.10	1	11	12
30	ARBURG	221K	28	1.7	-	25	21,750	8.7	2 T.B.	5.90	11.80	34.25	1	13.4	9.8
55	JACO	IV-3A-0	50	3.5	-	32	19,000	rotating		8.38	8x10	33.47	2	table	
60	ARBURG	320K	77	5.5	-	40	20,155	12.8	12.8	7.88	15.75	40.55	1	19	19
70	TOSHIBA	EC65N II-1.5B	66	2.93	2.33	32	22,200	14.8	14.2	5.90	14.60	37.40	4	22.4	21.9
75	JACO	IV-75-0	75	5	-	35		rotating		10.00	12x15.2	37.40	3	table	
80	NIIGATA	NE85UA	82.5	4.6	-	40	22,614	14.17	14.17	6.70	14.96	49.00	4	20.86	20.86
85	TOSHIBA	EC85N-2B	82.5	4.59	3.35	36	22,300	14.8	12.6	5.90	14.70	56.69	4	22.4	18.1
110	TOSHIBA	EC110N II-3B	110	5.82	4.62	40	23,400	18.1	16.1	7.10	17.70	56.69	4	26	24
115	TOSHIBA	EC110N-3B	110	5.82	4.62	40	23,000	18.1	16.1	7.10	19.70	51.22	4	26	24
165	TOSHIBA	EC180N-6A	176	9.28	7.37	45	28,400	22	20.1	7.90	-	51.22	5	31.1	29.1
200	TOSHIBA	ISG190N-10A	185	16	12.5	50	29,160	22	20.1	9.10	-	49.42	5	31.1	29.1
210	KRAUSS MAFFEI	200-1200 B3	224	21.5	-	60	25,795	22	19.6	11.00	-	66.14	6	32.6	30.3
220	TOSHIBA	ISG250N-10A	243	16	12.5	50	29,160	24	22	10.10	-	75.98	5	34.3	32.3
250	TOSHIBA	ISG250N-10A	243	16	12.5	50	29,160	24	22	10.10	-	72.87	5	34.3	32.3
260	HAITIAN HTF	250W/55	280	15.1	-	50	30,100	22.8	22.8	8.66	22.80	88.27	7	34	34
270	KRAUSS MAFFEI	250-1200 B2	280	21.5	-	60	25,781	24.8	22	13.00	-	88.27	6	36.4	32.7
275	NIIGATA N	N275H 4000	275	21.34	-	60	20,340	24	24	9.84	21.65	106.30	5	35.04	35.04
300	TOSHIBA	ISGS310-10A	308	16	13	50	29,300	25.2	24	11.80	-	106.30	5	36.6	35.4
310	TOSHIBA	ISGS310-19Z	308	41	33	70	20,500	25.2	24	11.80	-	106.30	5	36.6	35.4
375	TOSHIBA	EC390NII	386	27.51	21.83	70	29,000	28.7	28.7	12.60	26.40	52.00	5	40.6	40.6
380	TOSHIBA	ISG390N-19B	386	41	33	70	20,500	28.7	28.7	11.80	-	102.36	5	40.1	40.1
385	TOSHIBA	EC390NII	386	27.51	21.83	70	29,000	28.7	28.7	12.60	26.40	52.00	5	40.6	40.6
390	TOSHIBA	ISG390N-19AT	386	30	24	60	28,000	28.7	28.7	11.80	-	130.00	5	40.1	40.1
500	TOSHIBA	ISGS500	496	48	38.1	70	25,820	34.3	31.9	13.80	-	55.10	5	48.4	45.7
550	KRAUSS MAFFEI	500-3000 B2	560	76.6	-	100	18,183	35.46	31.52	18.91	-	65.00	6	52.79	47.28
790	HAITIAN SA	7000/5000	787	91.89	-	90	25,672	37.8	37.01	15.75	37.01	75.20	8	55.31	54.57

Additional Notes:

Big Mud Frame is a 18/20UF
 Med. Muld Holder is 8490 UF
 Small Mud Frame is a 0809UF